

**Work Order ID 61799**

Page 1

Friday, September 03, 2010 1:41:44 PM

Item ID: D3975-042

Accept



Setup Start



Revision ID:

Item Name: Gas Cylinder Assembly, RH

Stop



Start Date: 9/3/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 9/14/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-9-08

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3975	B

110



Small Fab

Memo

Small Fab

apply decal as per dwg

0.00

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

130



Packaging

Packaging

Identify as per dwg &amp; Stock Location: 105

0.00

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID : 61799**

Page 2

Friday, September 03, 2010 1:41:44 PM

Item ID:	D3975-042	Accept		Setup	Start				
Revision ID:									
Item Name:	Gas Cylinder Assembly, RH								
Start Date:	9/3/2010	Start Qty:	4.00		Cust Item ID:				
Required Date:	9/14/2010	Req'd Qty:	4.00		Customer:				
Reference:							Run	Start	
Approvals:	Process Plan:	Date:	Tooling:	Date:			Stop		
	QC:	Date:	SPC (Y/N):	Date:					

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140 	QC21- Final Inspection - Work Order Release	0.00						10/09/3009	
QC Quality Control	Memo	0.00						MF 10-9-29	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Friday, September 03, 2010 1:41:49 PM

Page 1

Work Order ID: 61799



Parent Item: D3975-042



Parent Item Name: Gas Cylinder Assembly, RH

Start Date: 9/3/2010

Required Date: 9/14/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: New issue DD verified by:EC  
10.05.27 as per ECN10-548 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3975-1 		Manufactured	No			110	Each	2.0000	1	4		SBS 10/09/28	(4)

Gas Cylinder

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	61800	
59815	2	
	2	

D3976-3



Decal

Manufactured

No

110 Each 12.0000



4

5

4

2

2

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST105	10	
60431	10	
ST139	2	
52630	2	

52630

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

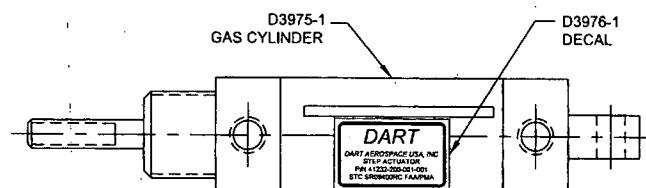
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

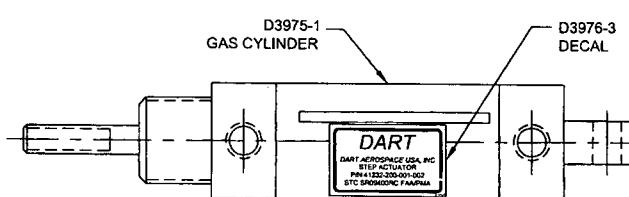
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ITEM No.	QTY -041	QTY -042	PART NUMBER	DESCRIPTION
1	X		D3975-041	GAS CYLINDER ASSEMBLY (LH)
2	X		D3975-042	GAS CYLINDER ASSEMBLY (RH)
3	1	1	D3975-1	GAS CYLINDER
D	4	1	D3976-1	DECAL
		1	D3976-3 <sup>b</sup>	DECAL



**D3975-041 GAS CYLINDER ASSEMBLY**



**D3975-042 GAS CYLINDER ASSEMBLY**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 60799  
PLN-A-02

**RELEASED**  
2010-05-20

B	CORRECTED TYPO: D3976-3 WAS D3975-3 (ZN D7-1).		MB	10.04.13
A	NEW ISSUE		AJS	09.07.09
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS		<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	A		REV. B	
CHECKED	P		DRAWING NO.	
MFG. APPR.	D		D3975	SHEET 1 OF 2
APPROVED	M		TITLE	SCALE
DE APPR.	M		GAS CYLINDER ASSEMBLY	NTS
DATE	10.04.13		COPYRIGHT © 2009 BY DART AEROSPACE USA, INC THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE USA, INC. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANOTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

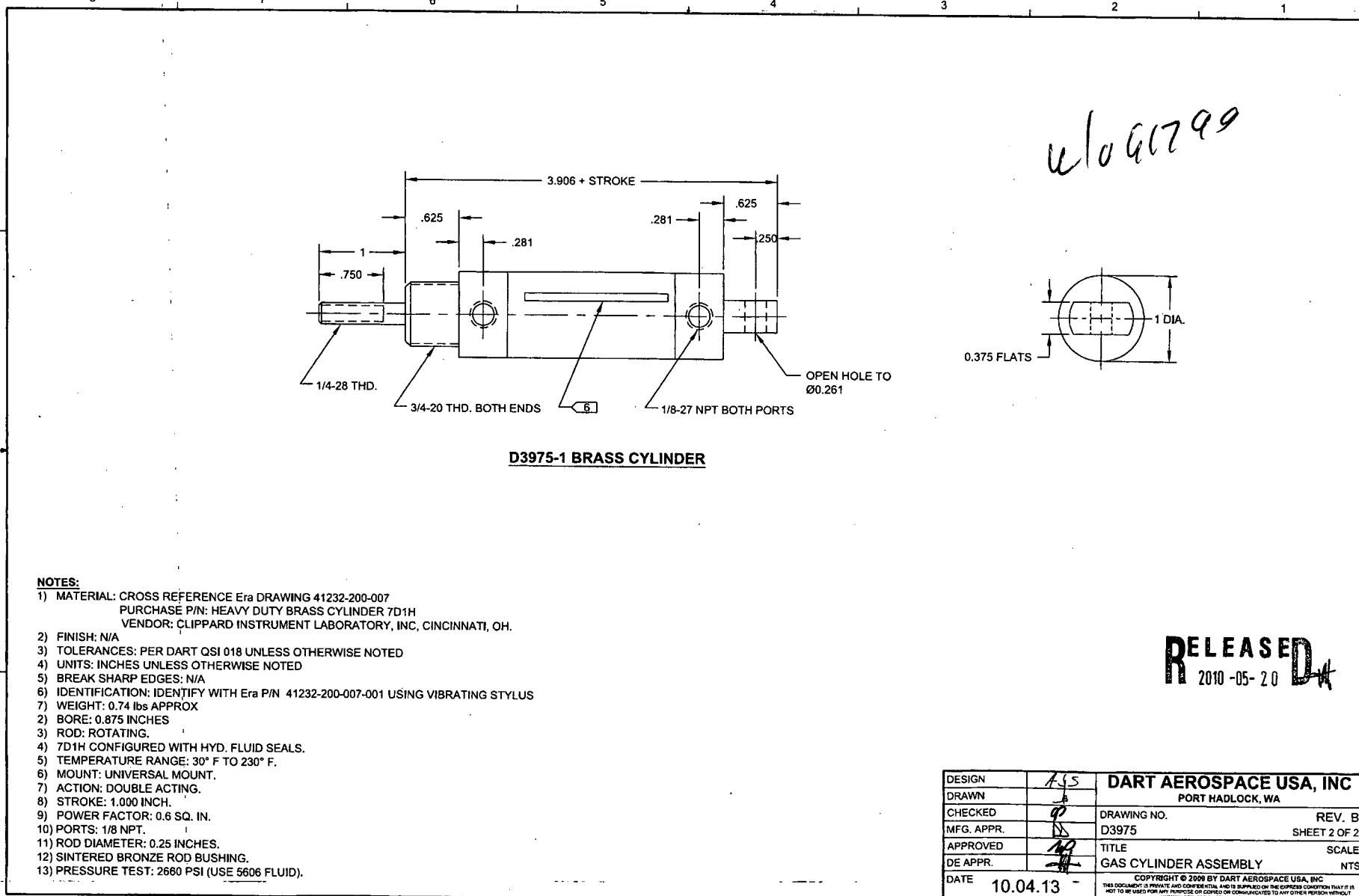
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